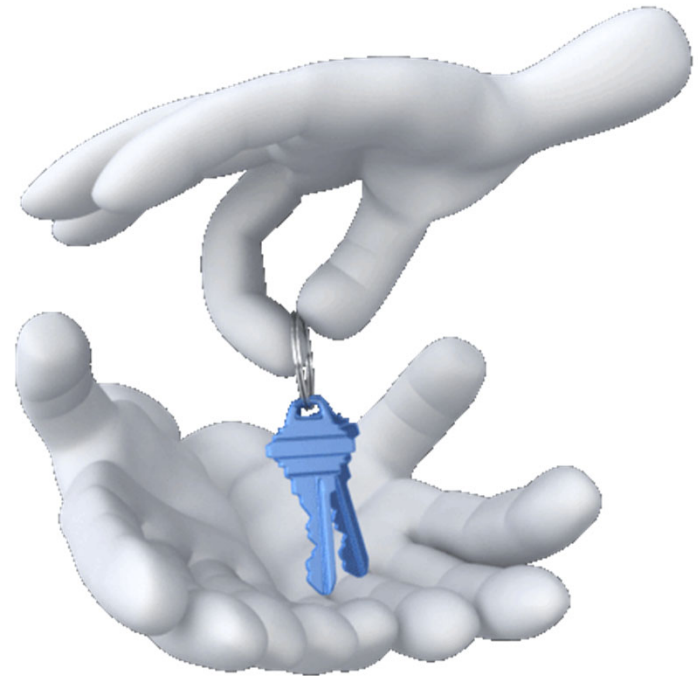


Labor Overruns Are Costly

Understanding
Labor is **KEY**
Estimating
Accuracy



Labor Overruns Are Caused By:

1. Not enough labor hours in the estimate
2. Failure to apply Installation Labor Factors
3. Failure to calculate Project Labor Factors
4. Poor project management
5. Poor labor productivity

Labor Overruns are Costly

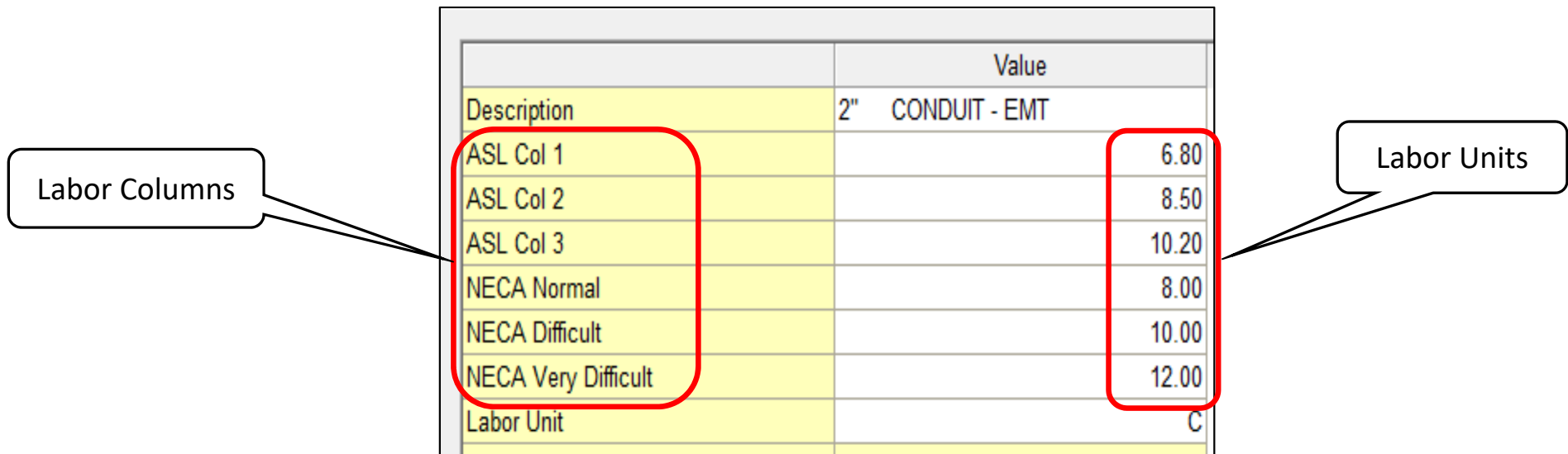
Webinar Objective

Accurately estimating LABOR HOURS and how to FOCUS where it matters.

Learning Objectives

1. Understanding Labor Units and Columns
2. Installation Labor Factors
3. Project Labor Factors
4. Focus on What Matters

1. Understanding Labor Units and Columns



The screenshot displays a software interface for estimating labor units. A table lists various labor categories and their corresponding values for a specific item, '2 inch CONDUIT - EMT'. The categories are grouped into three columns: ASL (Assembled Labor), NECA (National Electrical Contractors Association), and a final Labor Unit column. The values are highlighted in yellow, and the entire table is enclosed in a red border. Callout boxes identify the 'Labor Columns' and 'Labor Units'.

Description	Value
2" CONDUIT - EMT	
ASL Col 1	6.80
ASL Col 2	8.50
ASL Col 3	10.20
NECA Normal	8.00
NECA Difficult	10.00
NECA Very Difficult	12.00
Labor Unit	C

Note: Screenshot is Trimble ACCUBID Classic Software

Understanding Labor Columns

Labor columns are determined by:

- Project Size
- Building Height
- Project Duration
- Project Location

NECA Manual of Labor Units

First published in 1923, this manual is an experienced-based reference for electrical estimating.



NECA Labor Columns

- Column 1 – Normal – Residential, Commercial
- Column 2 – Difficult – Institution
- Column 3 – Very Difficult – Industrial

Understanding Labor Units & Columns

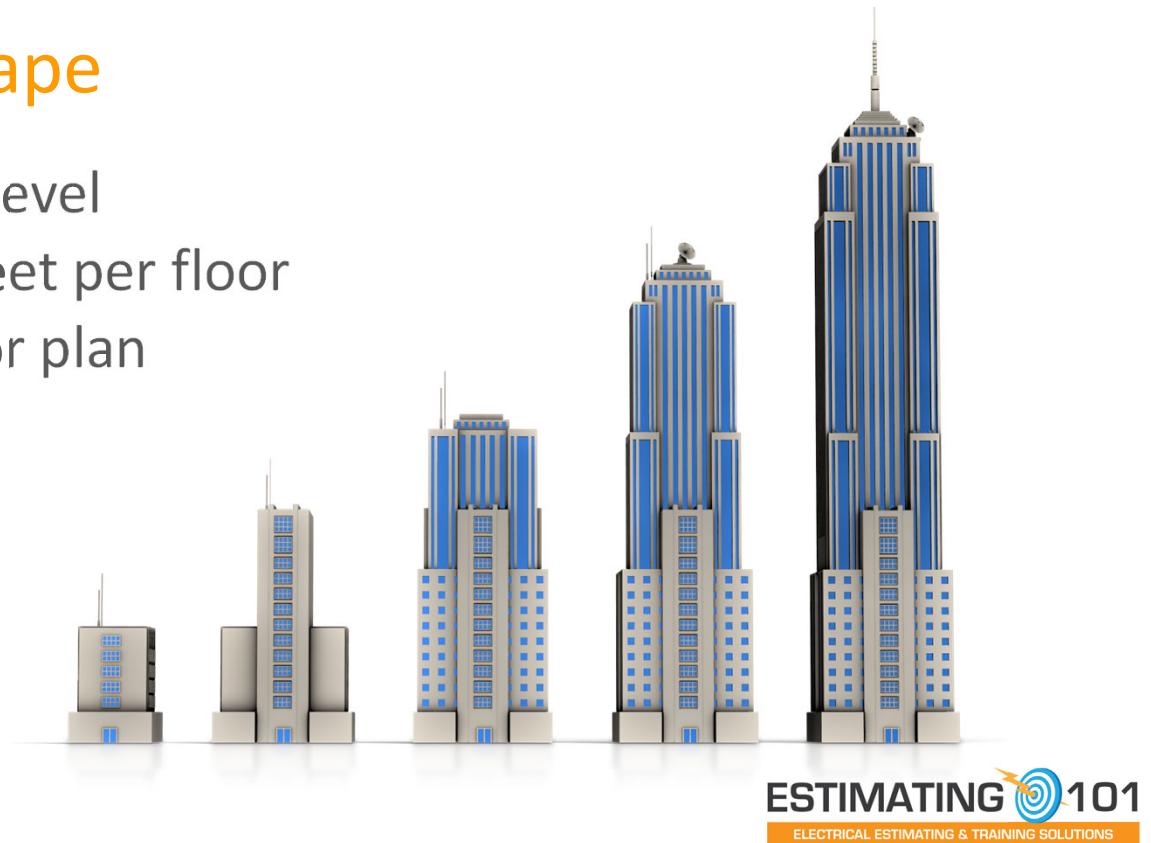
	Value
Description	2" CONDUIT - EMT
ASL Col 1	6.80
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ASL Col 3	10.20
NECA Normal	8.00
NECA Difficult	10.00
NECA Very Difficult	12.00
Labor Unit	C

Note: Screenshot is Trimble ACCUBID Classic Software

NECA 1 Labor Column Description

Building Size & Shape

- Up to 3 floors above street level
- 20,000 to 100,000 square feet per floor
- A rectangular or square floor plan



Building Location

- In or near a metropolitan area
- Outside of a controlled access area
- A single building or facility



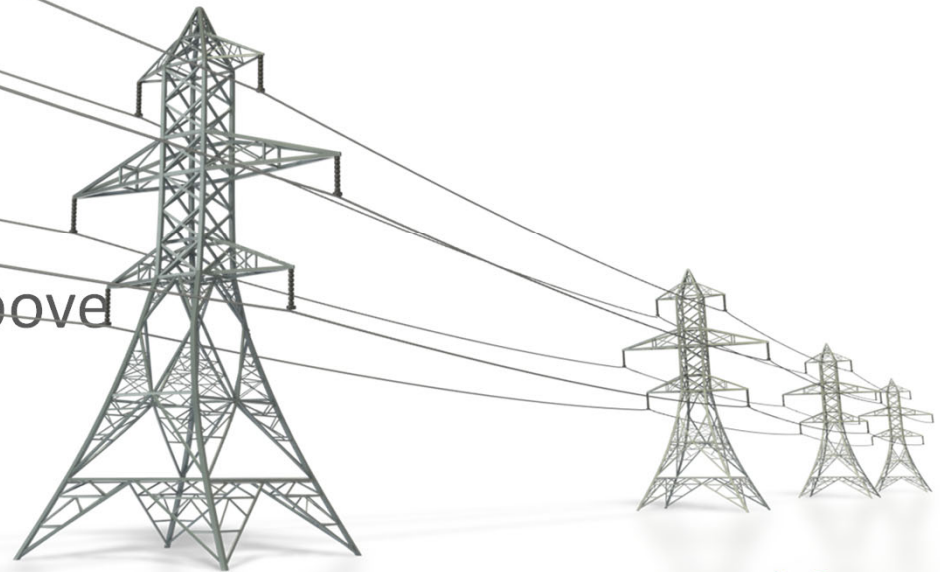
Construction & Work Schedule

- 8 hours per workday
- 40-hour work week
- All work on one daytime shift
- No overtime



Electrical & Communications Systems

- Up to 600-volt power distribution
- Local utility company
- Standard UL listed materials
- All systems installed 16 ft. or less above a solid floor



Typical Site Conditions

- Good engineering and design
- Complete drawings and specifications
- Realistic schedule
- Electrical material furnished by electrical contractor

Typical Site Conditions

- Sufficient supply of qualified electricians
- All new materials
- No interruptions, delays or jurisdictional disputes
- No harsh weather – above 35 degrees F and less than 88 degrees and 50% RH

Which Labor Column To Use?

When project is not characterized as noted by project description, then an appropriate labor column based on project conditions must be selected.

Definition of the Standard Labor Unit

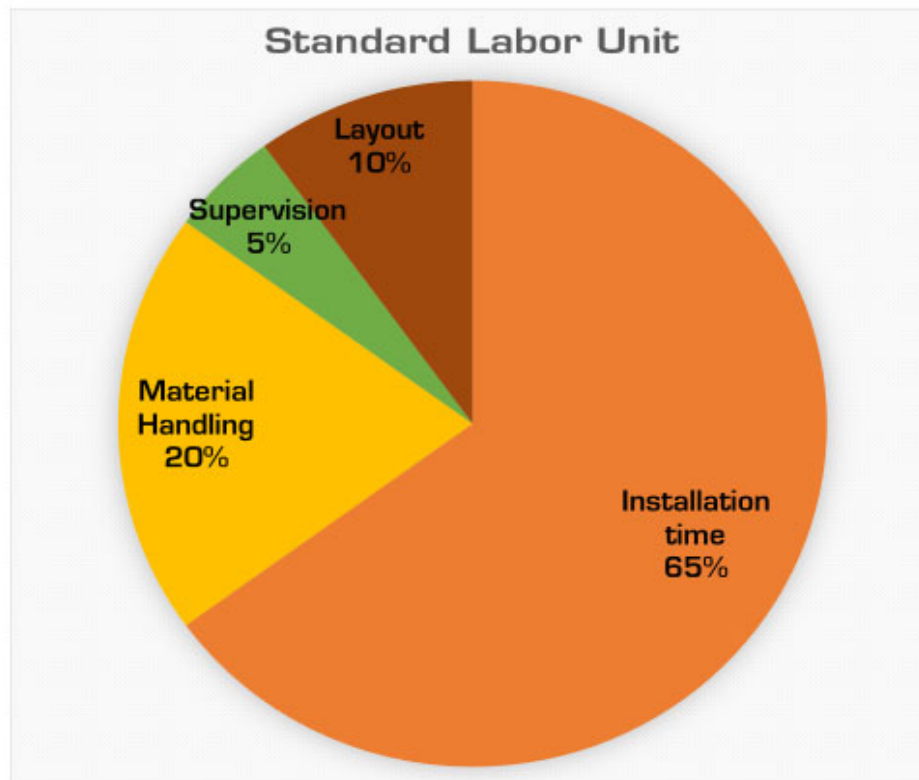
A UNIT of TIME for the installation of material.



What is Included In a Standard Labor Unit?

- 65% Installation Time
- 35% Non-productive Time

Understanding Labor Units & Columns



Standard Labor Unit Breakdown

Standard Labor Unit – 1 Hour Breakdown		
Labor Task	Percentage	Minutes
Material Handling	20%	12
Supervision – interacting	5%	3
Layout	10%	6
Installation Time	65%	39
TOTAL	100%	60

Standard Labor Unit Facts

1. Based on the work being done by a skilled, qualified journeyman electrician.
2. Adjustments might need to be considered in the Bid Summary for less skilled electricians.

Labor Units for Special Items

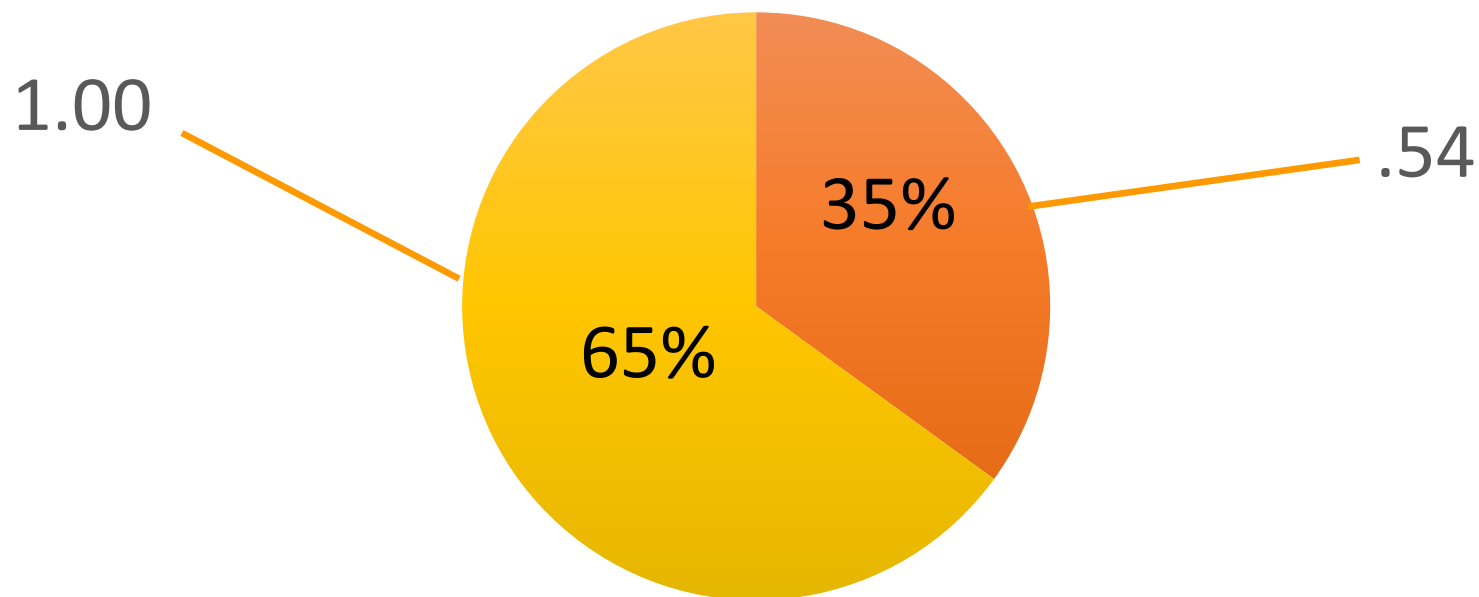
An estimator needs to understand the composition of a labor unit. A standard labor unit is 65% installation time and 35% for layout, material handling, clean up, and supervision.

Labor Units for Special Items

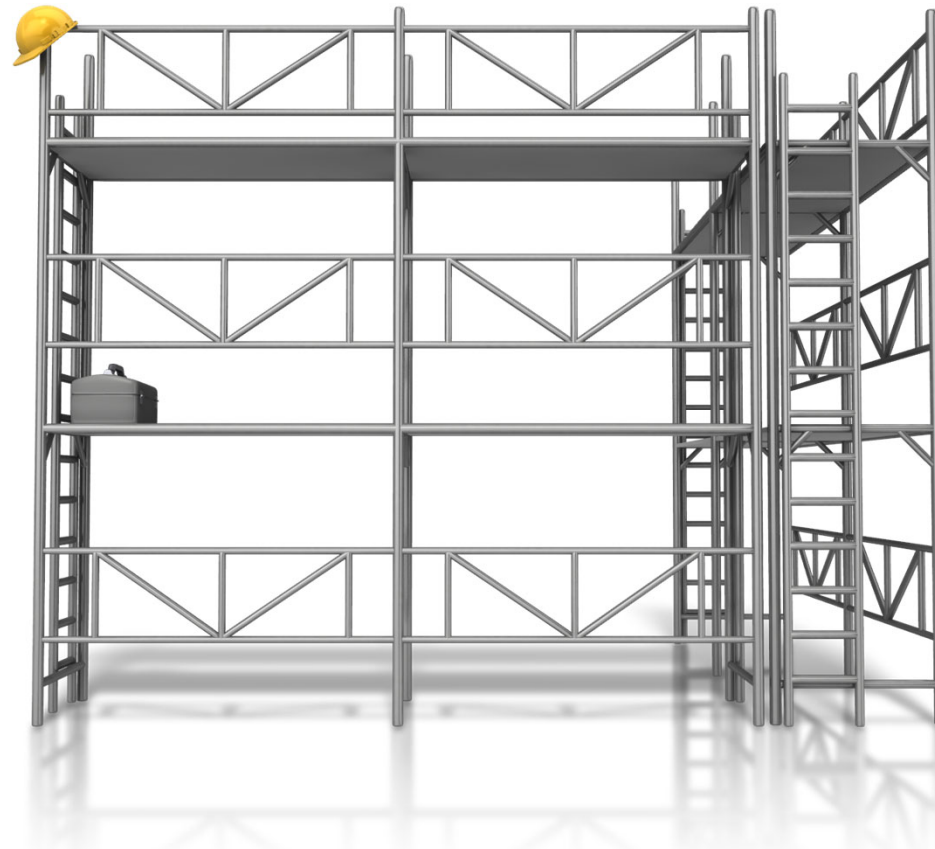
For example – If something would take 1 hour to install, a labor unit of 1.54 is required.

Labor Unit – $1.54 \times 65\% = 1.00$ installation time.

1.54 Labor Unit x 65% = 1.00 installation time.



2. Installation Labor Factors



Definition of an Installation Labor Factor



Are labor unit adjustments based on the **DIFFICULTY** or **EASE** of installation.

Installation conditions that INCREASE the labor unit:

1. Metal stud
2. Masonry
3. Vertical runs
4. Exposed above normal heights



Installation conditions that DECREASE the labor unit:

1. Slab
2. Trench – Single Runs
3. Trench – Multiple Runs
4. Parallel runs



Metal Stud Wall – Increase of 25% is required to the labor unit



Masonry Walls Labor Unit – Increase – 100%



Slab Conduits = Reduction in Labor



Installation Labor Factors

Single Trench Runs =
Reduction



Multiple Trench Runs =
More Reduction



Lift Work = Increased Labor

2" EMT Conduit Labor Unit		
Exposed Height	% Increase	Labor Unit
10 Feet	0%	8.00
15 Feet	10%	8.80
20 Feet	20%	9.60
25 Feet	30%	10.00
30 Feet	40%	11.20
40 Feet	50%	12.00



Installation Labor Factors Review

1. Installation Labor Factors are the application of adjustments based on the difficulty or ease of installation.
2. This adjustment may increase or decrease the labor unit.
3. Factoring labor is handled in the takeoff.

3. Project Labor Factors



Project Labor Factor Definition

Project Labor factors are PROJECT CONDITIONS that affect labor productivity negatively.



Project Labor Factor Facts

1. Are labor hours added to the direct labor hours total.
2. Percentages vary in various markets and geographic location.
3. Labor factor percentage adjustments are cumulative.
4. Labor factors are addressed in the bid summarization.

10 Critical Project Labor Factors

1. Access to Work Area
2. Building Construction
3. Crew Size
4. Job Location
5. Multistory Impact
6. Occupied Facility
7. Overtime Impact
8. Stacking of Trades
9. Staging Location
10. Weather Conditions

Project Labor Factors

A Five-page Free Download of the 24 most important Project Labor Factors is available on Estimating 101 website under the Tips & Articles Menu.

Use this Link:

<https://www.electrical estimating 101.com/free-downloads/>

The Estimator's Responsibility

The ESTIMATOR must bring to the attention of the Chief Estimator any of these project labor factors that will be applicable to the project that is being bid.

Overtime Loss Productivity



Standard LABOR UNITS are based on normal work week.

Effects of Overtime

- Decreased labor productivity
- Safety awareness lessened
- Decreased energy levels
- Worker's Morale decline
- Increased Absenteeism

SCHEDULE		WEEKS															
Shift	Hrs	1	2	3	4	5	6	7	8	9	10	11	12	13	14	15	16
5 days x 10 hrs.	50	3%	4%	6%	11%	12%	17%	20%	23%	25%	28%	29%	31%	32%	32%	33%	34%
6 days x 9 hrs.	54	4%	6%	10%	13%	16%	19%	22%	25%	28%	30%	32%	33%	34%	35%	36%	37%
6 days x 10 hrs.	60	5%	8%	13%	17%	21%	25%	29%	32%	34%	36%	38%	39%	40%	41%	42%	42%
7 days x 8 hrs.	56	10%	14%	18%	23%	27%	30%	32%	35%	37%	38%	40%	41%	42%	43%	43%	44%
5 days x 12 hrs.	60	10%	15%	20%	25%	30%	35%	39%	42%	44%	46%	47%	45%	50%	51%	52%	53%
7 days x 9 hrs.	63	13%	18%	23%	28%	33%	38%	42%	45%	47%	48%	50%	51%	52%	53%	54%	55%
7 days x 10 hrs.	70	15%	20%	25%	30%	35%	40%	43%	47%	48%	50%	53%	54%	55%	55%	56%	55%
6 days x 12 hrs.	72	21%	25%	30%	35%	40%	44%	47%	50%	52%	53%	55%	56%	57%	58%	58%	59%
7 days x 12 hrs.	84	25%	30%	35%	40%	45%	50%	53%	56%	58%	60%	61%	62%	63%	63%	64%	65%

SCHEDULE		WEEKS															
Shift	Hrs.	1	2	3	4	5	6	7	8	9	10	11	12	13	14	15	16
5 days x 10 hrs.	50	3%	4%	4%	6%	7%	9%	10%	11%	12%	14%	15%	17%	18%	19%	20%	21%
6 days x 9 hrs.	54	4%	5%	7%	8%	10%	11%	13%	14%	16%	17%	19%	20%	21%	22%	23%	24%
6 days x 10 hrs.	60	5%	7%	9%	11%	13%	15%	17%	19%	21%	22%	24%	25%	26%	27%	28%	29%
7 days x 8 hrs.	56	10%	12%	14%	16%	18%	20%	22%	24%	25%	27%	28%	29%	30%	31%	32%	33%
5 days x 12 hrs.	60	10%	13%	15%	18%	20%	23%	25%	27%	29%	30%	32%	33%	34%	36%	37%	38%
7 days x 9 hrs.	63	13%	16%	18%	20%	23%	25%	27%	30%	32%	34%	35%	36%	37%	38%	39%	40%
7 days x 10 hrs.	70	15%	18%	20%	22%	25%	27%	29%	32%	34%	35%	37%	38%	39%	40%	41%	43%
6 days x 12 hrs.	72	21%	23%	25%	27%	30%	32%	34%	36%	38%	40%	41%	42%	43%	44%	45%	46%
7 days x 12 hrs.	84	25%	28%	30%	33%	35%	38%	40%	42%	44%	45%	46%	48%	49%	50%	51%	51%

Overtime Financial Impact for 10 Weeks 6 – 10-Hour Days

Work Week Hours	60
Number of Workers	10
Weekly Hours	600
10 Weeks	6000
Lost Productivity 22%	1320
Hourly Blended Labor Rate	\$75.00
Financial Impact	\$99,000.00

Extreme Cold Temperatures



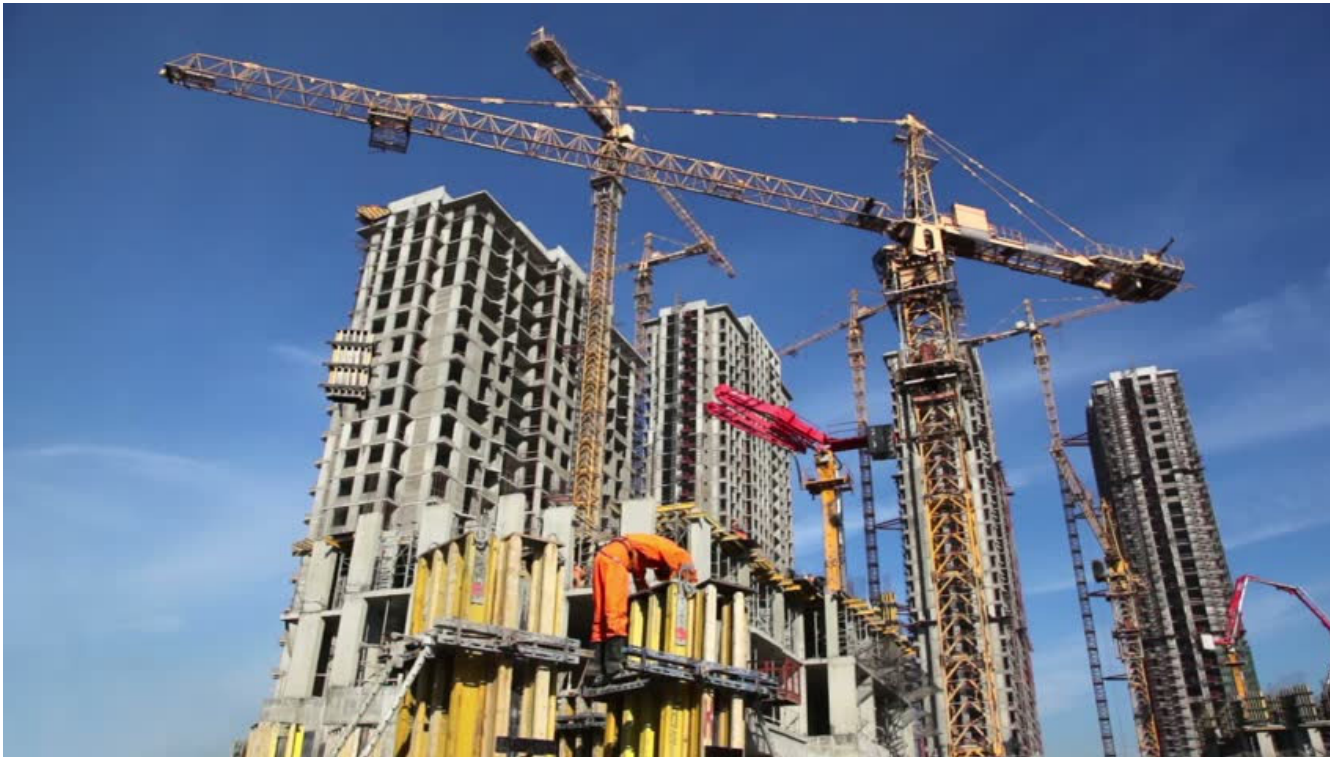
Extreme Hot Temperatures



Stacking of Trades



Multi-story Buildings



Shift Work



Site Access



Occupied Facility



Occupied Facility



Project Labor Factor Definition

Labor factors are PROJECT CONDITIONS that affect labor productivity negatively.



4. Focus On What Matters



Definition of **FOCUS**

1: a center of activity, attraction, or attention

2: a point of concentration

FOCUS in Estimating requires concentration on the following:

- **Types of Projects**
- **Systems**
- **Labor Categories**
- **Material Categories**
- **Items with Largest Costs**

Focus on What Matters



Percentages by Projects Types

Focus on What Matters

COMMERCIAL WORK

60% - 80%
Branch wiring



Focus on What Matters

RETAIL SPACE

80% - 90%
Branch Wiring



Focus on What Matters

WATER TREATMENT

85%

- Site Power
- Distribution
- Feeders
- Generation



Focus on What Matters

GAS & OIL

50% - 60%

- Tray
- Tray Cable



Branch Wiring by Project Types

- **Commercial 60% - 80%**
- **Water Treatment 5% - 8%**
- **Industrial Plants 10% - 15%**

Focus on What Matters



Percentages by Labor Categories

Grouped by Labor

	LABOR SORT	Brkdn Fct %	Material(\$)	Mat...	Labor Hrs	Lab(%)
1	100 Conduit - Fittings - Boxes - Coring		20,389.07	33.84	1,678.43	54.21
2	108 Cutting / Patching / Painting		1.80	0.00	0.36	0.01
3	120 Cable Tray & Firestopping		100.00	0.17	89.12	2.88
4	125 Poles - Excavation - Civil Work		1,559.09	2.59	5.00	0.16
5	200 Wire Pulling		34,284.52	56.90	601.26	19.42
6	300 Distribution Installation & Termination		131.20	0.22	118.55	3.83
7	320 Grounding		1,934.08	3.21	50.68	1.64
8	350 Motors & Equipment Termination		83.25	0.14	29.35	0.95
9	400 Fixtures				252.85	8.17
10	450 Branch Terminations		140.50	0.23	23.28	0.75
11	500 Devices		1,482.73	2.46	227.43	7.35
12	600 Control Devices		152.86	0.25	19.65	0.63

Note: Screenshot is Trimble ACCUBID Classic Software

Three Largest Labor Categories

54.21% - Conduit – Fittings – Boxes

19.42% - Wire Pulling

8.17% - Fixtures

Total combined labor percentage - 81.80%.

Consider Conduit-Fittings-Boxes Category

	LABOR SORT	Brkdn Fct %	Material(\$)	Mat(%)	Labor Hrs	Lab(%)
1	100 Conduit - Fittings - Boxes - Coring		20,389.07	33.84	1,678.43	54.21
2	108 Cutting / Patching / Painting		1.80	0.00	0.36	0.01
3	120 Cable Tray & Firestopping		100.00	0.17	89.12	2.88
4	125 Poles - Excavation - Civil Work		1,559.09	2.59	5.00	0.16
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9	400 Fixtures				252.85	8.17
10	450 Branch Terminations		140.50	0.23	23.28	0.75
11	500 Devices		1,482.73	2.46	227.43	7.35
12	600 Control Devices		152.86	0.25	19.65	0.63

**Conduit work is 54%
of the total Direct
Labor Hours**

Note: Screenshot is Trimble ACCUBID Classic Software

Consider Conduit-Fittings-Boxes Category

	Description	Quantity	DB Labor	Labor	Unit	Lab Adj %	Total Hours
1	3/4" CONDUIT - EMT	5,075	3.52	4.84 C			245.70
2	1" CONDUIT - EMT	590	4.48	8.28 C			48.83
3	3" CONDUIT - EMT	4	10.40	10.40 C			0.42
4	4" CONDUIT - EMT	8	14.80	29.60 C			2.37
5	3/4" CONDUIT - EMT - RED FIRE ALARM	301	3.52	3.52 C			10.60
6	3/4" CONN SS DC - EMT	504	10.00	14.13 C			71.20
7	1" CONN SS DC - EMT	47	12.00	21.70 C			10.20
8	2" CONN SS DC - EMT	5	18.00	18.00 C			0.90
9	3" CONN SS DC - EMT	4	28.00	28.00 C			1.12
10	3/4" COUPLING SS DC - EMT	714		C			
11	1" COUPLING SS DC - EMT	122		C			
12	3" COUPLING SS DC - EMT	1		C			
13	ARL EMT100 1" NM BUSHING	43		2.60 C			1.12
14	ARL EMT400 4" NM BUSHING	8	10.80	10.80 C			0.86
15	3/4" CONDUIT - RMC - GALV	376	4.95	3.47 C			13.03
16	1" CONDUIT - RMC - GALV	216	5.70	3.58 C			7.73
17	1 1/4" CONDUIT - RMC - GALV	10	6.60	6.60 C			0.66
18	1 1/2" CONDUIT - RMC - GALV	8	8.80	6.16 C			0.49
19	2" CONDUIT - RMC - GALV	338	10.80	17.56 C			59.36

**Labor Adjustment %
Column available with the
Consolidated View**

Note: Screenshot is Trimble ACCUBID Classic Software

Consider Conduit-Fittings-Boxes Category

	Description	Quantity	DB Labor	Labor Unit	Lab Adj %	Total Hours
1	3/4" CONDUIT - EMT	5,075	3.52	4.84 C	25.000	307.12
2	1" CONDUIT - EMT	590	4.48	8.28 C	25.000	61.04
3	3" CONDUIT - EMT	4	10.40	10.40 C	25.000	0.52
4	4" CONDUIT - EMT	8	14.80	29.60 C	25.000	2.96
5	3/4" CONDUIT - EMT - RED FIRE ALARM	301	3.52	3.52 C	25.000	13.24
6	3/4" CONN SS DC - EMT	504	10.00	14.13 C	25.000	89.00
7	1" CONN SS DC - EMT	47	12.00	21.70 C	25.000	12.75
8	2" CONN SS DC - EMT	5	18.00	18.00 C	25.000	1.13
9	3" CONN SS DC - EMT	4	28.00	28.00 C	25.000	1.40
10	3/4" COUPLING SS DC - EMT	714		C	25.000	
11	1" COUPLING SS DC - EMT	122		C	25.000	
12	3" COUPLING SS DC - EMT	1		C	25.000	
13	ARL EMT100 1" NM BUSHING	43		2.60 C	25.000	1.40
14	ARL EMT400 4" NM BUSHING	8	10.80	10.80 C	25.000	1.08
15	3/4" CONDUIT - RMC - GALV	376	4.95	3.47 C	25.000	16.29
16	1" CONDUIT - RMC - GALV	216	5.70	3.58 C	25.000	9.66
17	1 1/4" CONDUIT - RMC - GALV	10	6.60	6.60 C	25.000	0.83
18	1 1/2" CONDUIT - RMC - GALV	8	8.80	6.16 C	25.000	0.62
19	2" CONDUIT - RMC - GALV	338	10.80	17.56 C	25.000	74.20

Add desired % adjustment
for any Labor Category

Note: Screenshot is Trimble ACCUBID Classic Software

Focus on What Matters



Percentages by Systems

Grouped by Systems

	System	Brkdn Fct %	Material(\$)	Mat(%)	Labor Hrs	Lab(%)
1	SITE POWER		9,756.32	16.19	88.02	2.84
2	SITE LIGHTING		15,532.58	25.78	495.19	15.99
3	LIGHTING		5,844.16	9.70	806.89	26.06
4	DISTRIBUTION		629.27	1.04	145.66	4.70
5	FEEDERS		8,955.07	14.86	102.41	3.31
6	BRANCH WIRING		6,569.07	10.90	417.23	13.48
7	EQUIPMENT CONNECTIONS		2,632.26	4.37	136.94	4.42
8	FIRE ALARM		1,646.69	2.73	164.22	5.30
9	RADIO CONDUITS		1,193.35	1.98	111.53	3.60
10	CABLE TRAY		476.51	0.79	122.21	3.95
11	DATA		1,447.69	2.40	290.53	9.38
12	SECURITY		2,248.32	3.73	152.33	4.92
13	SOUND		187.50	0.31	7.40	0.24
14	GROUNDING		2,788.35	4.63	36.64	1.18
15	ENTRY GATE ISLAND		351.96	0.58	18.75	0.61

Note: Screenshot is Trimble ACCUBID Classic Software

Four Largest Systems Percentages by Labor

15.99% - Site Lighting

26.06% - Lighting

13.48% - Branch Wiring

9.38% - Data

Total combined labor percentage – 64.91%.

Focus on What Matters



Percentages by Material Categories

Focus on What Matters

Grouped by Material Totals

	MATERIAL SORT	Brkdn Fct %	Material(\$)	Mat(%)	Labor Hrs	Lab(%)
1	1000 Conduit & Fittings		14,039.84	23.30	1,007.21	32.53
2	2000 Wire & Cable		36,688.78	60.89	754.87	24.38
3	4000 Wire & Cable Accessories		1,537.26	2.55	146.37	4.73
4	5000 Boxes & Cabinets		1,912.75	3.17	200.31	6.47
5	6000 Ducts & Trays				81.12	2.62
6	7000 Wiring & System Devices		1,482.73	2.46	231.63	7.48
7	8000 Fasteners & Hangers		2,250.09	3.73	267.26	8.63
8	9000 Controls		152.86	0.25	3.45	0.11
9	10000 Distribution		131.20	0.22	118.55	3.83
10	11000 Motor & Equipment Terminations				13.63	0.44
11	12000 Grounding		387.20	0.64	4.00	0.13
12	13000 Fixtures				252.85	8.17
13	15000 Poles & Trenching		1,559.09	2.59	5.00	0.16
14	15500 Concrete Coring		15.00	0.02	1.00	0.03
15	15600 Interior Wall Penetrations		0.50	0.00	0.35	0.01
16	15700 Cutting / Patching / Painting		101.80	0.17	8.36	0.27

Note: Screenshot is Trimble ACCUBID Classic Software

Two Largest Material Categories

23.30% - Conduit – Fittings

60.89% - Wire & Cable

Total Material - 84.19%

Focus on What Matters



Items With The Largest Totals

Top 23 Items in Total Costs

Consolidated View sorted using the **SORT DESCENDING** option.

	Description	Quantity	Total Material
171	#350 XHHW BLACK	1,576	12,291.19
166	# 4 XHHW BLACK	5,860	6,118.25
162	#12 XHHW BLACK	25,131	4,704.02
137	1" CONDUIT - PVC80	6,240	2,630.16
169	#1/0 XHHW BLACK	885	2,461.94
41	3/4" CONDUIT - EMT	5,075	1,822.94
180	#12/2C CABLE MC - STL ARMOR	5,003	1,744.70
163	#10 XHHW BLACK	6,077	1,704.90
138	2" CONDUIT - PVC80	1,800	1,547.28
167	# 2 XHHW BLACK	920	1,481.97
311	QZT PG2436DA24 BOX W/BASE 24IN	1	1,266.47
179	22/4 CABLE SHLD - PLENUM	5,000	1,250.00
59	2" CONDUIT - RMC - GALV	338	1,032.56
292	DATA J-HOOK	375	937.50
165	# 6 XHHW BLACK	1,095	818.71
170	#2/0 XHHW BLACK	220	764.84
314	FLOOR BOX	3	750.00
110	1" CONDUIT - RMC - GALV PVC CTD	112	648.39
177	16/2 FA SHIELDED CABLE - FPLP	2,500	625.00
61	4" CONDUIT - RMC - GALV	64	579.05
112	1" ELBOW 90 DEG - RMC - GALV PVC CTD	28	553.56
288	CAT 5E JACK	156	546.00
178	18/4 CABLE - PLENUM	2,000	500.00

Note: Screenshot is Trimble ACCUBID Classic Software

Results of Material Total SORT DESCENDING option

- **317 items total material cost of \$60,259.00.**
- **Top 23 items total \$46,780 - 78% total material costs.**
- **Top 23 items = 7% of the total items.**
- **93% of the items = 22% of the total material costs.**

Wrapping It Up

1. Select the appropriate labor column/units
2. Apply installation labor factors
3. Calculate project labor factors – percentages & duration
4. Focus on what matters
 - Project Type
 - Labor Cost Code Percentages
 - Material Categories
 - Systems with Largest Labor Percentages
 - Materials with the Largest Totals

You Now Have the **KEY** to
Preventing Labor Overruns

UNDERSTANDING LABOR!



Labor Overruns are Costly

Thank You!



PanelScan – Digitizing the panel takeoff process via ABB empower

Process Automation



Machine
Accuracy

- Upload panel schedule document for scan (no need to edit or pre-process)
- Algorithm will learn based on user validations



Human
Validation

- Review identified panels
- Validate and accept panels into quote
- Use global modifications to bulk update



Bulk
Processing

- Create as many quotes or lines as needed
- PanelScan works in the background
- Finalize full quote when needed

General Availability [GA] Launch

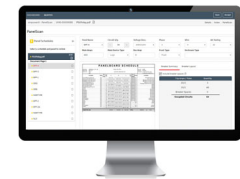
7.2019
GA in
empower



1Q 2020
Continuous
improvement
and feature
rollout

- PanelScan activated for all distributors using empower-Quote
- Continuous improvement via machine learning and feedback loops
- 90%+ accuracy per document
- Processed so far:
 - 6,000+ documents
 - 71,000+ pages
 - 85,000+ panelboards
- Ongoing investment and development; feedback is key!
- [PanelScan launch video](#)

Committed to Success



PanelScan Enhancements

- ✓ Continuous work to increase the supported panel schedule formats
- ✓ Panel directory card output
- Interactive PDF ... allow user to train system for data extraction
- Comparison/revision tool
- Identifying additional information such as breaker accessories, etc
- Global modifications / panel defaults as part of PanelScan